



SAFETY DATA SHEET

Issue Date 14-Aug-2020

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Version 7

1. IDENTIFICATION

Product identifier

Product Name EF TRU-TONE PROCESS BLACK

Other means of identification

Product Code PRPE8080

Synonyms PRPE8080XX; XX=01-99

Recommended use of the chemical and restrictions on use

Recommended Use Industrial Applications. Textile ink.

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

PolyOne Corporation
10021 Rodney Street
Pineville, NC 28134
Tel: 704-553-0046

E-mail address Product_Safety_Specialty_Inks@polyone.com

Emergency telephone number

Emergency Telephone INFOTRAC 1-352-323-3500

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Label elements

Emergency Overview

The product contains no substances which at their given concentration, are considered to be hazardous to health

Appearance Viscous paste

Physical state Solid

Odor Low

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Not applicable

Unknown acute toxicity

96.4 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

| Chemical Name | CAS No. | Weight-% | Trade Secret |
|-----------------------|-----------|----------|--------------|
| PVC HOMOPOLYMER RESIN | 9002-86-2 | 30 - 60 | * |
| CARBON BLACK | 1333-86-4 | 1 - 5 | * |

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

| | |
|---------------------|---|
| Eye contact | Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician. |
| Skin contact | Wash skin with soap and water. |
| Inhalation | Remove to fresh air. |
| Ingestion | Rinse mouth. Drink plenty of water. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. |

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

No information available.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation, especially in confined areas.

Environmental precautions

Environmental precautions See section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Use personal protective equipment as required. Cover powder spill with plastic sheet or tarp to minimize spreading and keep powder dry. Take up mechanically, placing in appropriate containers for disposal. Avoid creating dust. Clean contaminated surface thoroughly.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place
Store at temperatures not exceeding 35 °C & 95 °F

Incompatible materials None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

| Chemical Name | ACGIH TLV | OSHA PEL | NIOSH IDLH |
|------------------------------------|--|--|---|
| PVC HOMOPOLYMER RESIN 9002-86-2 | TWA: 1 mg/m ³ respirable particulate matter | - | - |
| CARBON BLACK 1333-86-4 | TWA: 3 mg/m ³ inhalable particulate matter | TWA: 3.5 mg/m ³ (vacated) TWA: 3.5 mg/m ³ | IDLH: 1750 mg/m ³ TWA: 3.5 mg/m ³ TWA: 0.1 mg/m ³ Carbon black in presence of Polycyclic aromatic hydrocarbons PAH |

NIOSH IDLH *Immediately Dangerous to Life or Health*

| Chemical Name | Alberta OEL | British Columbia OEL | Manitoba OEL | New Brunswick OEL |
|------------------------------------|----------------------------|--------------------------|--------------------------|----------------------------|
| PVC HOMOPOLYMER RESIN 9002-86-2 | - | TWA: 1 mg/m ³ | TWA: 1 mg/m ³ | - |
| CARBON BLACK 1333-86-4 | TWA: 3.5 mg/m ³ | TWA: 3 mg/m ³ | TWA: 3 mg/m ³ | TWA: 3.5 mg/m ³ |

| Chemical Name | Newfoundland OEL | Northwest Territories OEL | Nova Scotia OEL | Nunavut OEL |
|------------------------------------|--------------------------|---|--------------------------|---|
| PVC HOMOPOLYMER RESIN 9002-86-2 | TWA: 1 mg/m ³ | - | TWA: 1 mg/m ³ | - |
| CARBON BLACK 1333-86-4 | TWA: 3 mg/m ³ | TWA: 3.5 mg/m ³ STEL: 7 mg/m ³ | TWA: 3 mg/m ³ | TWA: 3.5 mg/m ³ STEL: 7 mg/m ³ |

| Chemical Name | Ontario OEL | Prince Edward Island OEL | Quebec OEL | Saskatchewan OEL | Yukon OEL |
|------------------------------------|--------------------------|--------------------------|--------------------------|---|---|
| PVC HOMOPOLYMER RESIN 9002-86-2 | TWA: 1 mg/m ³ | TWA: 1 mg/m ³ | - | - | - |
| CARBON BLACK 1333-86-4 | TWA: 3 mg/m ³ | TWA: 3 mg/m ³ | TWA: 3 mg/m ³ | TWA: 3.5 mg/m ³ STEL: 7 mg/m ³ | STEL: 7 mg/m ³ TWA: 3.5 mg/m ³ |

Other Information

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Appropriate engineering controls

Engineering Controls

Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin and body protection

Wear protective gloves and protective clothing.

Respiratory protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations

Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

| | | | |
|-----------------------|---------------|-----------------------|--------------------------|
| Physical state | Solid | Odor | Low |
| Appearance | Viscous paste | Odor threshold | No information available |
| Color | black | | |

| <u>Property</u> | <u>Values</u> | <u>Remarks • Method</u> |
|--------------------------------------|--------------------------|-------------------------|
| pH | No information available | |
| Melting point/freezing point | No information available | |
| Boiling point / boiling range | No information available | |
| Flash point | No information available | |
| Evaporation rate | No information available | |
| Flammability (solid, gas) | No information available | |
| Flammability Limit in Air | | |
| Upper flammability limit: | No information available | |
| Lower flammability limit: | No information available | |
| Vapor pressure | No information available | |
| Vapor density | No information available | |
| Specific Gravity | 1.2 | |
| Water solubility | Insoluble in water | |
| Solubility in other solvents | No information available | |
| Partition coefficient | No information available | |
| Autoignition temperature | No information available | |
| Decomposition temperature | No information available | |
| Kinematic viscosity | No information available | |
| Dynamic viscosity | No information available | |
| Explosive properties | No information available | |
| Oxidizing properties | No information available | |

Other Information

| | |
|-------------------------|--------------------------|
| Softening point | No information available |
| Molecular weight | No information available |
| VOC Content | <60 g/L |
| Density | No information available |
| Bulk density | No information available |

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Extremes of temperature and direct sunlight.

Incompatible materials

None known based on information supplied.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

| | |
|----------------------------|--------------------|
| Product Information | No data available |
| Inhalation | No data available. |
| Eye contact | No data available. |
| Skin contact | No data available. |
| Ingestion | No data available. |

| Chemical Name | Oral LD50 | Dermal LD50 | Inhalation LC50 |
|---------------------------|-----------------------|---------------------|-----------------|
| CARBON BLACK 1333-86-4 | > 15400 mg/kg (Rat) | > 3 g/kg (Rabbit) | - |

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

| Chemical Name | ACGIH | IARC | NTP | OSHA |
|---------------------------------------|-------|----------|-----|------|
| PVC HOMOPOLYMER RESIN 9002-86-2 | - | Group 3 | - | - |
| CARBON BLACK 1333-86-4 | A3 | Group 2B | - | X |

ACGIH (American Conference of Governmental Industrial Hygienists)

A3 - Animal Carcinogen

IARC (International Agency for Research on Cancer)

Group 2B - Possibly Carcinogenic to Humans

Not classifiable as a human carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

| | |
|---------------------------------|---|
| Reproductive toxicity | No information available. |
| STOT - single exposure | No information available. |
| STOT - repeated exposure | No information available. |
| Target Organ Effects | Eyes, Lymphatic System, Respiratory system. |
| Aspiration hazard | No information available. |

Numerical measures of toxicity - Product Information

| | |
|--------------------------------------|--------------------------|
| ATEmix (oral) | No information available |
| ATEmix (dermal) | No information available |
| ATEmix (inhalation-gas) | No information available |
| ATEmix (inhalation-dust/mist) | No information available |
| ATEmix (inhalation-vapor) | No information available |

12. ECOLOGICAL INFORMATION

Ecotoxicity

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging

Do not reuse container.

This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. TRANSPORT INFORMATION

| | |
|--------------------------|---------------|
| <u>DOT</u> | Not regulated |
| <u>TDG</u> | Not regulated |
| <u>MEX</u> | Not regulated |
| <u>ICAO (air)</u> | Not regulated |
| <u>IATA</u> | Not regulated |
| <u>IMDG</u> | Not regulated |
| <u>RID</u> | Not regulated |
| <u>ADR</u> | Not regulated |
| <u>ADN</u> | Not regulated |

15. REGULATORY INFORMATION

International Inventories

| | |
|----------------------|-----|
| TSCA | Yes |
| DSL/NDSL | No |
| EINECS/ELINCS | No |
| ENCS | Yes |
| IECSC | Yes |
| KECL | No |
| PICCS | No |
| AICS | No |

Legend:

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS** - Japan Existing and New Chemical Substances
- IECSC** - China Inventory of Existing Chemical Substances
- KECL** - Korean Existing and Evaluated Chemical Substances
- PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- AICS** - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

| | |
|--|----|
| Acute health hazard | No |
| Chronic Health Hazard | No |
| Fire hazard | No |
| Sudden release of pressure hazard | No |
| Reactive Hazard | No |

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals:

| Chemical Name | California Proposition 65 |
|--------------------------|---------------------------|
| CARBON BLACK - 1333-86-4 | Carcinogen |

U.S. State Right-to-Know Regulations

| Chemical Name | New Jersey | Massachusetts | Pennsylvania |
|------------------------------------|------------|---------------|--------------|
| PVC HOMOPOLYMER RESIN 9002-86-2 | X | - | - |
| CARBON BLACK | X | X | X |

| | | | |
|--------------------------------|---|---|---|
| 1333-86-4 | | | |
| PIGMENT GREEN G-7 1328-53-6 | X | - | X |

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

| | | | | |
|-------------|------------------|----------------|--------------------|------------------------------------|
| NFPA | Health hazards 1 | Flammability 0 | Instability 0 | Physical and Chemical Properties - |
| HMIS | Health hazards 1 | Flammability 0 | Physical hazards 0 | Personal protection B |

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 Revision Date 14-Aug-2020
 Revision Note
 No information available

Disclaimer

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet